

Dieselgeek Panzer Plate Install Instructions For The Audi TT (2002 and Newer)

Parts and Packing List

1. One (1) aluminum MK4 Panzer skid plate (TT Version - FIGURE 1 -MK4 PANZER SKID PLATE)

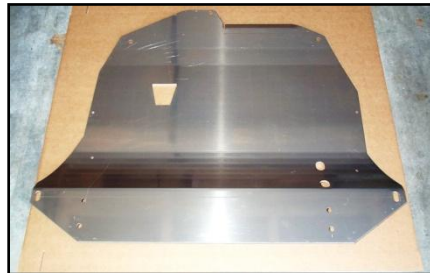


Figure 1 -MK4 Panzer Skid Plate

2. One (1) custom aluminum mounting bracket with attached 3/8-16 bolts and shoulder nuts (FIGURE 2 - ALUMINUM MOUNTING BRACKET)



Figure 2 - Aluminum Mounting Bracket

3. Two (2) stainless steel u-bolt style exhaust clamps with 3/8-16 shoulder nuts (FIGURE 3 -EXHAUST CLAMPS)



Figure 3 -Exhaust Clamps

4. Two (2) 3/8 inch stud retainer discs (FIGURE 4 - STUD RETAINER DISCS)



Figure 4 - Stud Retainer Discs

5. Four (4) 10mm or 3/8 inch large fender washer (FIGURE 6 - FENDER WASHER)

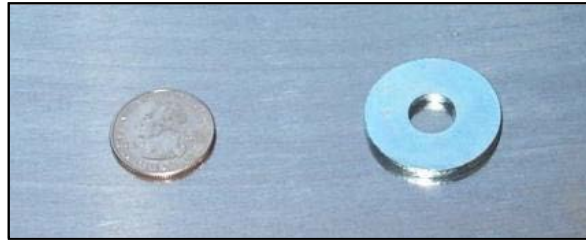


Figure 5 - Fender Washer

6. Three (3) silver 10mm x 30mm zinc plated bolts with 1.50 thread pitch (FIGURE 7 -ZINC PLATED BOLTS)



Figure 6 - Zinc Plated Bolts

7. One (1) factory Audi silver colored rivnut (part number N 908 106 02) (FIGURE 7a - SILVER COLORED RIVNUT) and two factory Audi black rivnuts (part number N 909 147 01)(7b BLACK RIVNUT)



Figure 7a - Silver Colored Rivnut, Figure 7b - Black Colored Rivnut

8. One (1) 10 inch long aluminum rivnut tool (Figure 8 - Rivnut Tool)



Figure 8 - Rivnut Tool

Tools Required

1. Safety goggles
2. 3/8 drive socket wrench
3. 11/16 or 17mm socket
4. 9/16 or 14mm deep socket
5. 10mm socket
6. 3 inch and 12 inch extension bar for socket wrench
7. Torque wrench for accurate rivnut setting
8. Heavy duty jack and two jack stands or car ramps
9. Automotive grease
10. Hack saw or Dremel tool
11. T25 Torx screwdriver or socket

Preparing Vertical Side Panels for the Panzer Plate

1. First, on level ground, raise the front of the car evenly. To do this, you may choose to drive the car onto ramps, jack the car up and secure with two jack stands or use a car lift. If using jack stands or ramps be sure to **chock the rear wheels and place the car in gear and firmly apply the handbrake**. You should also **wear safety goggles** during this entire procedure.
2. Once the car is safely raised, remove the Original Equipment Audi plastic belly pan if your car still has one. Next, on the driver side, remove the rear T25 Torx screw from the tail end of the plastic vertical engine bay side panel like this (FIGURE 10 - REMOVING THE REAR T25 TORX SCREW).



Figure 10 - Removing the Rear T25 Torx Screw

The picture also shows a yellow line where the side panel must be cut for use with the skid plate. Tin snips, tree limb clippers, a Dremel Tool, or a hack saw will work for this task (FIGURE 11- USING A HACK SAW TO CUT THE SIDE PANEL).



Figure 11- Using a Hack Saw to Cut the Side Panel

In order for the Panzer skid plate to fit, the mounting spot on the subframe where the side panel attaches must not have a Torx screw or side panel attached to it. Retain the T25 Torx screws for the final skid plate install.

3. The driver side vertical side panel will also need to have the forward part removed to enable the mounting of the skid plate (FIGURE 12 – REMOVING FORWARD SECTION OF SIDE PANEL).

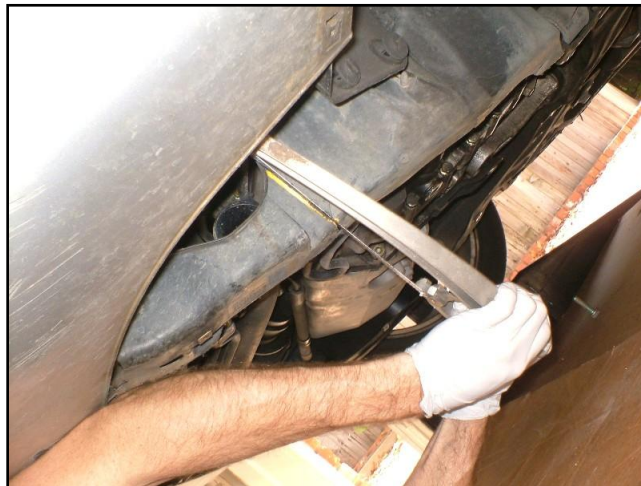


Figure 12 – Removing Forward Section of Side Panel

A hack saw or Dremel tool (FIGURE 13 – USING DREMEL TOOL TO CUT SIDE PANEL) with a cutoff wheel is quite effective at cutting through this fiberglass reinforced material (FIGURE 14 – FORWARD SECTION OF SIDE PANEL).



Figure 13 – Using Dremel Tool to Cut Side Panel

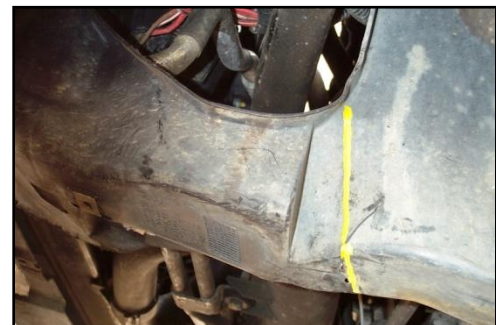


Figure 14 – Forward Section of Side Panel

You should not have to remove the side panel to perform this operation but its fine if you do.

4. The original plastic Audi TT passenger side vertical panel does not fit perfectly with the Panzer Plate. There is a 1/2 inch gap between the Panzer Plate and the OE TT side panel. If you would

would like to run a splash panel on the engine side of the engine bay, you will need to purchase an OE VW plastic side panel with part number 1J0 825 250AC (only available at Volkswagen dealers for approximately \$30). They can be trimmed with a utility knife to fit around the factory intercooler ductwork. Remove the original Audi panel by first removing the two 10mm sheetmetal nuts which are up against the frame rails.



Figure 15 - Location of the Sheetmetal Nut



Figure 16 - Removing the Sheetmetal Nut

On 180hp models it will be easier to access the rear 10mm nut once the intercooler duct is loosened (FIGURE 17 - ACCESS THE REAR 10MM NUT).



Figure 17 - Access the Rear 10mm Nut

This is accomplished by removing the rear 10mm nut like this (FIGURE 18 - REMOVING THE REAR 10MM NUT).



Figure 18 - Removing the Rear 10mm Nut

Replacement of the side panel simply requires you to put the star washers (FIGURE 19 - INSTALLING STAR WASHERS) of the new side panel on the threaded stud mounts and push up on them (FIGURE 20 - STAR WASHERS OF THE NEW SIDE PANEL ON THE THREADED STUD MOUNTS).



Figure 19 – Installing Star Washers



Figure 20 - Star Washers of the New Side Panel on the Threaded Stud Mounts

The star washers equipped with the new panel replace the 10mm sheetmetal style nuts. (You may elect to reuse your 10mm sheetmetal nuts if you like.) After the new side panel is installed, be sure to replace the nut for the intercooler duct if you have a TT 180.

Installing the Front Skid Plate Mounts

The Audi TT Panzer Plate uses two stainless steel exhaust clamps to hold the front part of the plate to the beefy steel intercooler tube. This is the large diameter tube that crosses the front of the car from left to right in the lower engine bay. The stainless exhaust clamps fit the diameter of the intercooler tube perfectly. The passenger side exhaust clamp is used *alone* without any other bracketry. The driver side mount uses the same stainless exhaust clamp as the passenger side but the driver side clamp is attached to the custom aluminum bracket (FIGURE 21 - CUSTOM ALUMINUM BRACKET).



Figure 21 - Custom Aluminum Bracket

This aluminum bracket fits the skid plate curvature and will help the skid plate absorb shock from hitting items in the roadway. The Panzer skid plate attaches to this secondary aluminum bracket.

1. One of the supplied stainless steel exhaust clamps will mount near the end of the passenger side of the intercooler tube (just next to the rubber intercooler hose connection on TT 225). To install this clamp, slip the exhaust clamp u-bolt over the steel intercooler tube and let the threaded stud ends point toward the ground (FIGURE 22 - EXHAUST CLAMP U-BOLT OVER THE STEEL INTERCOOLER TUBE).



Figure 22 - Exhaust Clamp U-Bolt over the Steel Intercooler Tube

Next, slip the open side of the sheetmetal part of the clamp onto the u-bolt studs. Next, take one of the 3/8 inch stud retainer discs (FIGURE 4 - STUD RETAINER DISCS) from the ziploc hardware kit and put it on one of the threaded studs (FIGURE 23 - RETAINER DISC ON THE THREADED STUD).



Figure 23 - Retainer Disc on the Threaded Stud

Push the disc all of the way up the stud against the sheetmetal piece. Repeat for the second stud. It might be helpful to push the retainers on the studs with your 9/16 deep socket. These retainers will keep the clamp in place while you are mounting the skid plate for the first time and for any time thereafter. To finish this step, place the passenger side exhaust clamp nuts within reach of this mount to prepare for mounting the skid plate.

2. On the driver side, the custom aluminum bracket (FIGURE 24 - THE CUSTOM ALUMINUM BRACKET)



Figure 24 - The Custom Aluminum Bracket

attaches to the intercooler tube with the remaining exhaust clamp. This mount also attaches near the end of the intercooler tube but as with the passenger mount, the final position will be found when you mount the skid plate.

3. Place the driver side exhaust clamp u-bolt over the intercooler tube. With one hand, place the open side of the sheetmetal part of the exhaust mount up onto the u-bolt studs and then up

against the intercooler tube (FIGURE 25 - SHEETMETAL PART OF THE EXHAUST MOUNT UP AGAINST THE INTERCOOLER TUBE.).



Figure 25 - Sheetmetal Part Of The Exhaust Mount Up Against The Intercooler Tube.

With the other hand, engage the u-bolt studs with the aluminum mounting bracket (FIGURE 26 - ENGAGE THE U-BOLT STUDS WITH THE ALUMINUM MOUNTING BRACKET) and then push the bracket up against the bottom of the exhaust clamp.



Figure 26 - Engage the U-Bolt Studs with the Aluminum Mounting Bracket

Orient the mount with the thin end forward and even with the radiator support (FIGURE 27 - THIN END FORWARD AND EVEN WITH THE RADIATOR SUPPORT.).



Figure 27 - Thin End Forward and Even With the Radiator Support.

Hold the assembly together with one hand. Next, hand thread one of the nuts onto one of the u-bolt studs. The 9/16 socket might be helpful to do this. Repeat this step for the other stud. Once both nuts are threaded, evenly tighten the nuts with your fingers but only to the point of the mount being barely snug and still loose enough to slide left or right. This will allow you to position the mount during the first install. The mount should be toward the outside of the body-colored painted tab which holds the front bumper skin to the radiator support (FIGURE 28 - MOUNT TOWARD THE OUTSIDE OF THE BODY-COLORED PAINTED TAB).



Figure 28 - Mount toward the Outside of the Body-Colored Painted Tab

Once this mount is attached to the intercooler tube, remove both of the black lock nuts from the two forward bolts and set them within reach near the front of the car.

Prepare to Mount the plate

All year model 2000 and 2001 cars came equipped with flat steel stress bars from the factory. Audi deleted these bars from 2002 and later (newer) cars. If you have a 2002 or newer car without the stress bar you will be installing three rear rivnut anchors in the subframe whereas if you have an "Earlier" car which was produced before 2002 you will only be installing one rivnut since your car already has the two outside rivnuts installed at the factory.

The rivnuts (Figure 7 - Gold or Bronze Colored Rivnut) are the rear anchors for the Panzer skid plate and provide the super strong and secure attachment points for the skid plate. During this short procedure, you will install three rivnuts into preexisting 13mm holes on the car's subframe (FIGURE 29, FIGURE 30, & FIGURE 31). The subframe is below and behind the engine and has the steering rack and sway bar mounted on top of it.



Figure 29



Figure 30

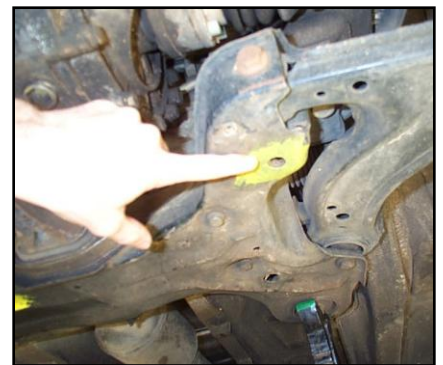


Figure 31

1. To prepare to install the rivnuts, grease the threads of **all** three 10mm bolts and place one 10mm fender washer on each one (FIGURE 32 – GREASED 10MM BOLTS).



Figure 32 – Greased 10mm Bolts

Insert one of these greased bolts with washer through the *offset* or centered hole in the rivnut tool and thread it into a rivnut (FIGURE 33 – GREASED BOLT IN OFFSET HOLE).



Figure 33 – Greased Bolt in Offset Hole

Tighten the bolt with a wrench slightly so that it is **snug only**.

2. By using the rivnut tool as a handle, insert the rivnut into one of the rear outer subframe holes until its head is completely flush with the bottom of the subframe. Using a 17mm socket and ratchet, start tightening the 10mm bolt while counter holding with the aluminum rivnut tool (FIGURE 34 - TIGHTENING THE 10MM BOLT).



Figure 34 - Tightening the 10mm Bolt

Maintain a gentle but steady upward pressure on the rivnut as you are tightening the bolt to ensure that it is butted up against the subframe. As you are turning the 10mm bolt, the center section of the rivnut will slowly mushroom out/expand to permanently lock the rivnut into the subframe hole. Once the rivnut is tight enough to *completely* stop turning in the subframe hole finish tightening it with a torque wrench to 35 lb. /ft to fully lock the rivnut in place. Once this torque has been achieved, remove the 10mm bolt and rivnut tool from the rivnut.

3. Repeat the procedure using a second rivnut and install it into the remaining *outside* subframe hole. Make sure to torque it to 35 ft.-lbs. After the first two rivnuts have been successfully installed in the rear outside subframe holes, repeat the process for the last rivnut by using only the *offset hole* (FIGURE 33 – GREASED BOLT IN OFFSET HOLE) of the *rivnut tool*. Install this

rivnut into the rear center hole of the subframe and torque it down to 35 ft.-lbs (FIGURE 35 – REAR CENTER HOLE OF THE SUBFRAME).



Figure 35 – Rear Center Hole of the Subframe

Place all three 10mm bolts with fender washers near your newly installed rivnut anchors in preparation for mounting the Panzer Plate.

4. Next, with the WWW.DIESELGEEK.COM...MK4 PANZER PLATE stamped side of the skid plate at the front and facing the ground, raise the skid plate to the underside of the engine bay and line up the rear of the plate to the two outer rear rivnut anchors. Once these holes are lined up, insert one of the 10mm bolts with washer through the skid plate and thread it into the rivnut anchor by a few turns. Repeat this task for the other rear corner.
5. While still holding the front of the skid plate, push up gently on the passenger front corner to see how far you will have to move the passenger clamp mount get it to line up (FIGURE 36 – LINING UP THE SKID PLATE) with the two 1/2 inch skid plate holes.



Figure 36 – Lining up the Skid Plate

Once the passenger mount is lined up properly, the threaded studs will poke through the holes in the skid plate and you can then *loosely thread* both of the nuts onto the threaded studs.

6. Repeat this process for the driver side mount. The studs for the driver side mount will protrude through the skid plate when the mount is properly lined up. Move the mount in whatever direction necessary to get it to line up with the holes in the skid plate. When lined up, thread the black shoulder nuts onto the studs and tighten them to 30 lb. /ft. or pretty tight.
7. At the rear of the plate, slip the supplied thick fender washer between the skid plate and the center rivnut. Insert the last pre-greased bolt through the skid plate and hand thread it into the center rivnut.
8. Next, tighten the three outer rear bolts to 35 lb. /ft.
9. Finish tightening the nuts for both of the front exhaust clamps to 30 lb. /ft. or pretty tight. There are two oblong holes (FIGURE 37 – TWO OBLONG HOLES IN THE SKID PLATE) in the skid plate on the driver side which give you access to the driver side u bolt nuts.



Figure 37 – Two Oblong Holes in the Skid Plate

These holes also have a secondary function of allowing cooling air into the lower engine bay.

10. Attach the vertical engine bay side panels (FIGURE 38 - ATTACHING THE VERTICAL ENGINE BAY SIDE PANELS) to the skid plate with two leftover T25 Torx screws through the 1/4 inch holes on either side of the skid plate.



Figure 38 - Attaching the Vertical Engine Bay Side Panels

You are done!



Customer Feedback

Please feel free to email me at jim@dieselgeek.com with pictures or suggestions to make these instructions clearer.